Declaration of Compliance

For plastic food contact articles - R-PET

PLUS PACK

Plus Pack item no.	Description
5020810700	RPET.RECT.BLACK
0711269800	LID.RPET.ROUND.Ø85
0762569800	LID.RPET.RECT.LOW.CLEAR
0765000200	LID.RPET.RECT.CLEAR
0761469800	LID.RPET.RECT.CLEAR
0029002005	LID.RPET.ROUND.Ø115.CLEAR
5105060600	LID.RPET.ROUND.Ø210.DOME.CLEAR
0517060250	LID.RPET.ROUND.Ø262.DOME.CLEAR
0838910000	LID.RPET.RECT.DOME.CLEAR
0504000004	RPET.RECT.800ML.3CMP
0504100004	RPET.RECT.600ML.2CMP
4405760701	RPET.RECT.570ML.BLACK.6CMP
6204800005	RPET.ROUND.Ø188.1428ML.CLEAR
6202501006	LID.RPET.ROUND.Ø189.FLAT.CLEAR
6202525005	LID.RPET.ROUND.Ø199.DOME.CLEAR
6203200005	RPET.ROUND.Ø188.952ML.CLEAR
6507510013	RPET.ROUND.Ø160.750ML.CLEAR
6500100000	LID.RPET.DOME.BAND.Ø160.CLEAR
4405730701	RPET.RECT.600ML.BLACK.3CMP
6202500017	RPET.ROUND.Ø188.714ML.BLACK
6202330700	RPET.ROUND.Ø188.510ML.BLACK
4402250000	RPET.RECT.220ML.CLEAR
4403410701	RPET.SQUARE.345ML.BLACK
4407010700	RPET.RECT.700ML.BLACK
4412010012	RPET.RECT.900ML.CLEAR
6297010700	RPET.RECT.400ML.BLACK
7850000000	LID.RPET.SQUARE.CL
7807510700	RPET.SQUARE.750ML.BLACK
7850100000	LID.RPET.SQUARE.CLEAR
7803710000	RPET.SQUARE.375ML.CL
6290010700	RPET.RECT.550ML.BLACK

Intended for:	
Aqueous foods	Yes
Acidic foods	Yes
Alcoholic foods	Yes
Fatty foods	Yes
Dry foods	Yes
Use in conventional oven	No
Use in microwave	No
Freezing	Yes

Customer Reference	-
Appearance	-
Filling/Treatment	
Temperature	Max. 70 °C
Time	Up to 2 hours
Storage after filling	
Temperature	-40 to +40 °C

Combination of materials:
(outside to inside)

Virgin A-PET - production scrap with minimum 50 % of PCW PET - virgin A-PET

Substances restricted by specific migration limits (SML)

CAS no.	Substance	SML (mg/Kg)
0000100-21-0	Terephthalic acid	7,5
0000121-91-5	Isophthalic acid	5,0
000107-21-1	Ethyleneglycol	30

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DKK: Nordea 2206 0563 601124
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0000111-46-6	Diethyleneglycol	
0001309-64-4	Antimony	0,04
1533-45-5	4,4-bis (benzoaxazol-2-yl) stilben	0,05
000075-07-0	Acetaldehyde	SML(T) = 6 (Total sum expressed as Acetaldehyde)

All specific migration limits are met.

Ratio (migration testing): 6 dm^2/kg

Other restrictions: -

Inventory storage	Max. 70 % RH	5-25 °C

This item supplied by Plus Pack Group is intended to come into contact with the indicated foodstuffs and comply with the following EU Commission regulations and directives under the filling/treatment and storage conditions:

- Framework regulation (EC) 1935/2004 on materials and articles intended to come into contact with food with possible amendments.
- Framework 2011/10/EC relating to plastic materials and articles intended to come into contact with foodstuffs with possible amendments.
- Directive (EC) 2023/2006 on good manufacturing practice for materials and articles intended to come into contact with food with possible amendments.
- Commission Regulation (EC) 282/2008 on recycled plastic materials and articles intended to come into contact with foods.
  EFSA registration : RECYC005 and RECYC100
- Directive 94/62/EC on packaging and packaging waste (heavy metals) with possible amendments.
- Directive (EC) 1907/2006 REACH (Registration, Evaluation and Authorization of Chemicals) with possible amendments.
- Commission regulation (EC) 1895/2005 on the restriction of use of certain epoxy derivatives in materials and articles intended to come into contact with food with possible amendments.
- Regulation (EU) 1169/2011 – concerning absence of the listed allergens in Appendix II.

All products are suitable for its intended use and have been tested for possible contamination and hazards (interactions) towards products and consumers. Migration tests have therefore been carried out. See Normpack certificates on www.pluspack.dk

Plus Pack will always assist in the choice of packaging, but the packer is ultimately responsible for choosing the right packaging for the product/process. The products must be tested until end shelf life time by correct packaging trials to avoid process problems – product smell, taste or visual deformation of the

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total end product. Potential re-use of the packaging is depending on both production process and product, and subsequently the re-use ability must be tested/documented by the packer/producer.

Migration tests:
The migration test conditions are as follows (EU Regulation 2011/10). Test conditions from a higher OM level are accepted.

10 days at 40 °C (OM2) in 10 % ethanol (Simulant A)
10 days at 40 °C (OM2) in 3 % acetic acid (Simulant B)
10 days at 40 °C (OM2) in Olive oil or 95% Ethanol

Dual use additives that might be present	**E-No.:** Amorphous Silicates (E551) Iron oxide (E172) Titanium dioxide (E171)

Content of BPA	No

International material recycling symbol:

PET

The statement is based on documentation from Plus Pack suppliers of raw materials and goods. The declaration is indicative and applies to the product when used during normal and foreseeable conditions consistent with referred temperature-, time- and contact constraints.

Genk, 2020-02-07

Quality Coordinator

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