### **Technical Data Sheet**

2022-11-15

Product group: STANDARD ALU.CONTAINERS

Description: RECT.241ML.FULL.CURL

Item number: 0732410200

Restrictions: AVOID DIRECT CONTACT WITH

STRONGLY ACIDIC OR SALTY

**FOOD** 

#### **Product Specifications**

Shape	RECTANGULAR
Compartment	1-COMPARTMENT
Application	FREEZER / MICROWAVE / OVEN
Closing option	MATCH. LIDS
Volume	250 ml
Capacity/compartment	250 ml
Top out length	108 mm
Top out width	83 mm
Top in length	99 mm
Top in width	74 mm
Base length	83 mm
Base width	58 mm
Height	42 mm

#### **Material Specifications**

Material	ALUMINIUM 1
Mono-material	YES
Color (in/out)	ALUMINIUM / ALUMINIUM
Recycled content	avg. 96% *
Foil description	STANDARD



## Temperature

Inside temp. Min	-40°C
Inside temp. Max	350°C
Outside temp. Min	-40°C
Outside temp, Max	350°C

#### **Packaging Specifications**

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Quantity/bag	100 (+/- 2%) ²
Quantity/crt.	1200 (+/- 2%) ²
Quantity/pal.	38400 (+/- 2%) ²
EAN-code bag	5701022215544
EAN-code crt.	5701022215551
EAN-code pal.	5701022215568
Weight/1 pc.	4.182 g (+/- 10%)
Weight/1000 pcs.	4.2 kg
Weight/crt.	5.5 kg
Weight/pal. (excl. pallet)	174.8 kg
Volume/crt.	0.044 m3
Size/crt.	40 * 29 * 38 cm
Size/pal. (height)	167 cm
Cartons/pal.	32
Cartons/layer	8
Layers/pal.	4

<sup>&</sup>lt;sup>1</sup> This product is made of a valuable material. Please recycle where possible.

The aluminium foil contains a food approved lubricate, the amount is depending on the shape and complexity of the container.

#### **Matching Item**

0762500302

0762569800





<sup>&</sup>lt;sup>2</sup> The number of packagings may vary, but the number is equalized by the total order.

<sup>\*</sup> The recycled content in % is the secondary production aluminium part. This is a calculated average based on raw material supplier data for the last 2 calendar years. It can be subject to changes based on changes from our supplier.



# Declaration of Compliance For aluminium food contact articles – Aluminium – Inside plain/Outside plain



**Last updated:** 2022-04-22 **Valid from:** 2023-01-20

#### Issued / Manufactured / Imported by

Plus Pack Group Odense (DK) / Genk (BE)

#### Identification of the product

#### Combination of materials (outside to inside)

Lubricant - aluminum foil - lubricant

#### Product reference(s)

Item number	Product Group	Item Name	Customer reference
0732410200	Standard Alu.Containers	RECT.241ML.FULL.CURL	-

#### **Product Specifications**

Filling temperature	Max. 350 °C
Treatment time	Up to 2 hours
Storage temperature after filling	-40 to +40 °C
Restrictions	Avoid direct contact with strongly acidic and salty food
Inventory storage	Max. 70% RH 5-25 °C
Dual use additives that might be present	None
Content of BPA inside	None
Content of BPA outside	None

#### Intended for

Aqueous foods	Yes
Acidic foods	No
Alcoholic foods	Yes
Fatty foods	Yes
Dry foods	Yes
Conventional oven	Yes
Microwave oven	Yes
Barbecue/grill	Yes
Freezer	Yes

#### Specific Release tests according CM/Res(2013)9

- 2 h at 100°C in water
- 10 days at 40°C in water

#### Overall migration test (conditions according EU 10/2011)

- 4h at 100°C in water
- 2h at 175°C in olive oil



#### Legislation

This item supplied by Plus Pack A/S is intended to come into contact with the indicated foodstuffs and comply with the following EU Commission regulations and directives under the filling/treatment and storage conditions:

- Framework regulation (EC) 1935/2004 on materials and articles intended to come into contact with food with possible amendments.
- Koninklijk besluit van 17 februari 2021 betreffende materialen en voorwerpen van metaal en legering die bestemd zijn om in aanraking te worden gebracht met voedingsmiddelen
- EN 602 Aluminium and aluminium alloys Wrought products Chemical composition of semi-finished products
  used for the fabrication of articles for use in contact with food
- Arrêté du 27 août 1987 relatif aux matériaux et objets en aluminium ou en alliages d'aluminium au contact des denrées, produits et boissons alimentaires
- Directive (EC) 2023/2006 on good manufacturing practice for materials and articles intended to come into contact with food with possible amendments.
- Directive 94/62/EC on packaging and packaging waste (heavy metals) with possible amendments.
- Directive (EC) 1907/2006 REACH (Registration, Evaluation and Authorization of Chemicals) with possible amendments.
- Regulation (EU) 1169/2011 concerning absence of the listed allergens in Appendix II.

All products are suitable for its intended use and have been tested for possible contamination and hazards (interactions) towards products and consumers. Migration tests have therefore been carried out.

Plus Pack will always assist in the choice of packaging, but the packer is ultimately responsible for choosing the right packaging for the product/process. The products must be tested until end of shelf lifetime by correct packaging trials to avoid process problems – product smell, taste or visual deformation of the total end-product. Re-use of the packaging is depending on both production process and product, and subsequently the re-use ability must be evaluated by the packer/producer.

#### International material recycling symbol



The statement is based on documentation from Plus Pack suppliers of raw materials and goods. The declaration is indicative and applies to the product when used during normal and foreseeable conditions consistent with referred temperature-, time- and contact constraints.

Odense,

**Quality Coordinator** 

Tel: +45 6550 6000

Fax: +45 6550 6040